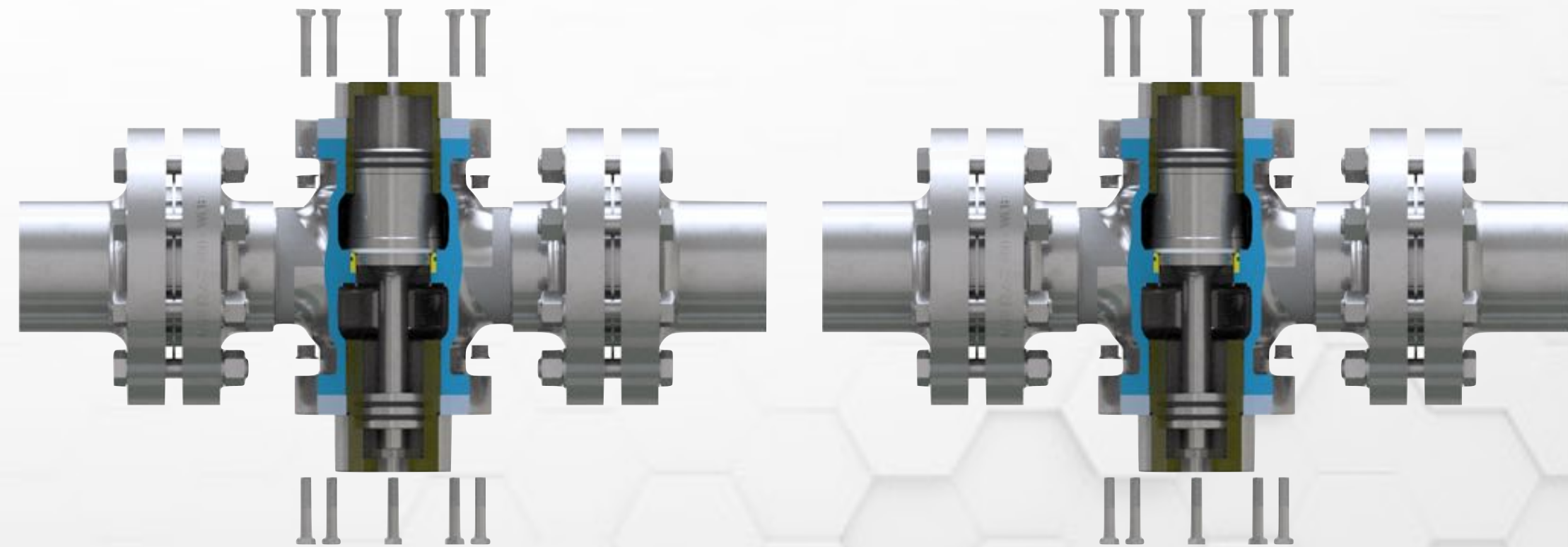


Hydrocore™ Control Valves Repairs and Maintenance

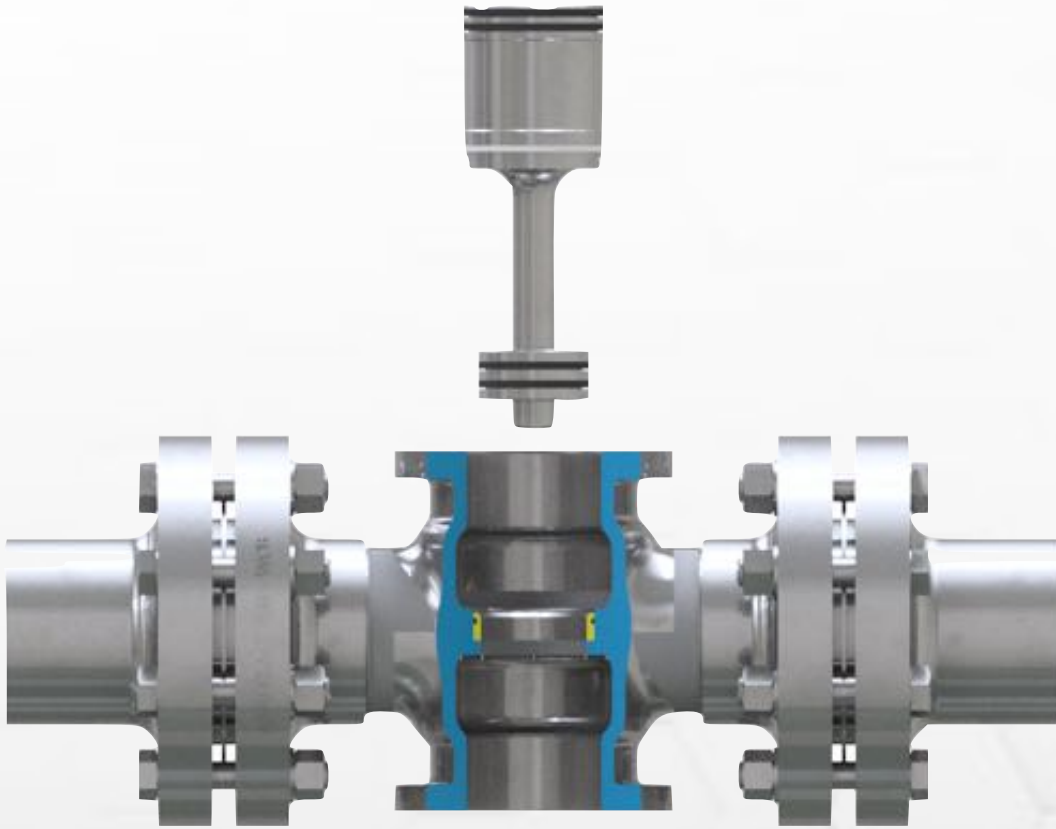


STEP 1
UNSCREW TOP AND BOTTOM BOLTS

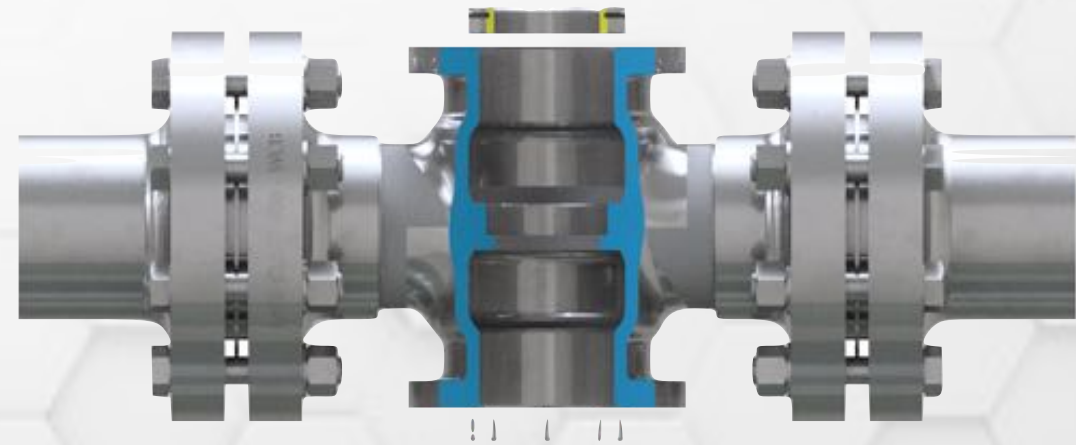
STEP 2
REMOVE TOP AND BOTTOM COVER AND SLEEVE. REPLACE
SEALS AND SLEEVES IF THE SLEEVES ARE DAMAGED



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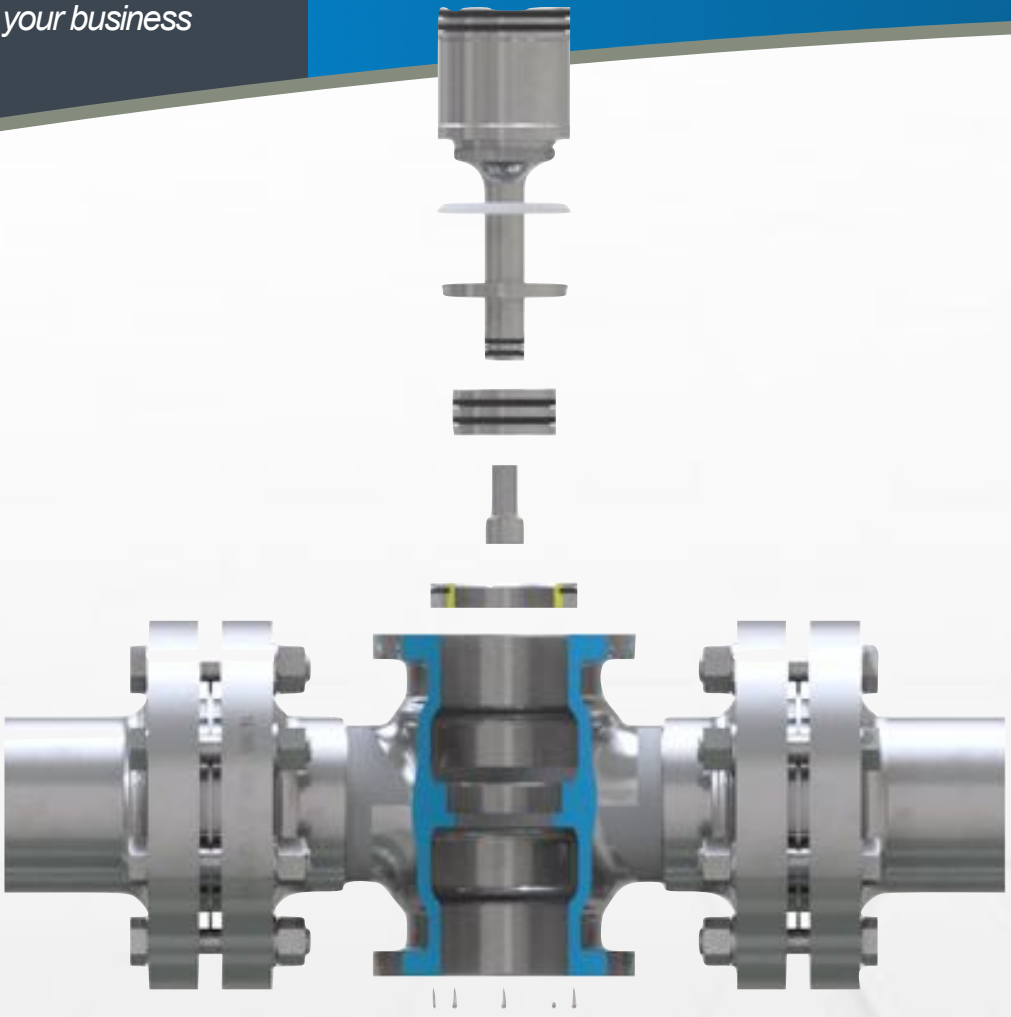
STEP 3
REMOVE SHUTTLE



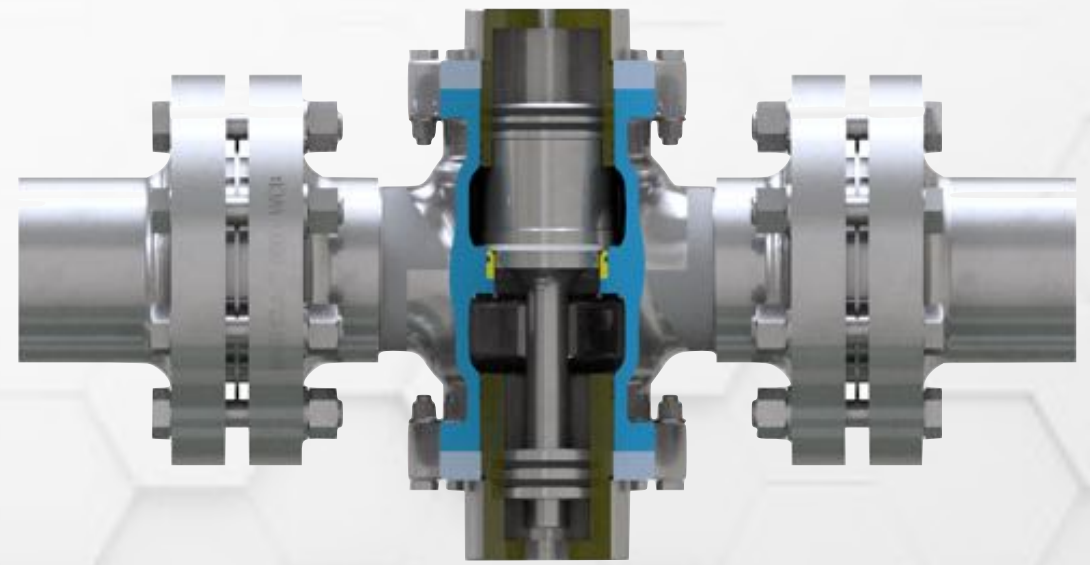
STEP 4
UNSCREW BODY SEAT CAP SCREWS AND REMOVE BODY SEAT



Hydrocore™ Control Valves Repairs and Maintenance



STEP 5
DISASSEMBLE SHUTTLE. REPLACE SEALS AND ANY DAMAGED PARTS



STEP 6
REASSEMBLE ALL PARTS IN REVERSE ORDER

